



R39810 [Hydraulic Pump Seal Drain Kit]

Instruction Guide

1. For installation of 3010 & 4010 Tractors:
 - a. Install elbow with o-ring in pump housing and attach hydraulic pump seal drain line
 - b. Route line along right hand side of tractor, inside frame channel to brake return line elbow or connector. Use clips and grommets provided to fasten line to side frame and protect it from damage. Remove elbow or connector and install special tee. Reinstall elbow or connector in the tip of the special tee. On 4010 tractors, install new brake return line
 - c. Operate and check for leaks

2. For installation on 5010 Tractors:
 - a. Install elbow with o-ring pump housing and attach hydraulic pump seal drain line
 - b. Route line along left hand side of tractor, use clips to secure line to side frame
 - c. Remove hydraulic oil filter relief valve housing. Drill an 11/32" hole and tap to 1/8" – 27 N.P.T. inside of elbow opposite flare fitting. Install connector in elbow. Reinstall elbow and connect oil pipe return line
 - d. Operate and check for leaks

