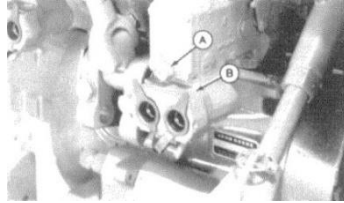




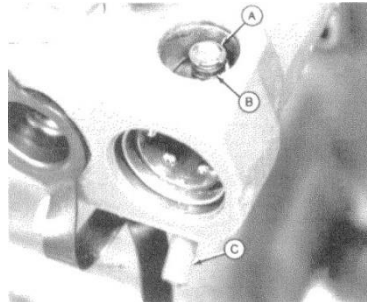
# HR206778 KIT [Hydraulic Coupler Conversion Kit, Female & Male]

## Instruction Guide

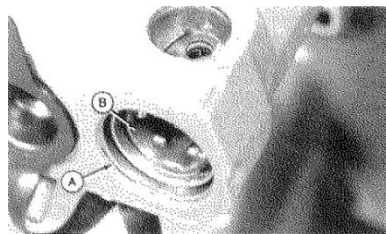
1. Clean Selective Control Valve housing to prevent dirt and other contaminants from entering control valve
2. Remove flow control lever (A) if housing is equipped with one. Keep lever and pin for reinstallation
3. Drive a punch into expansion plug (B) in top of coupler housing and pry plug out



4. Remove and discard retaining ring (A), spring (B) and operating lever (C)  
**NOTE:** This step does not apply to selective control valves which have Parker-Hannifin ISO style couplers

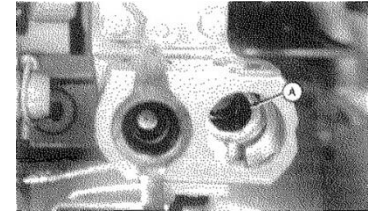


5. Remove the snap ring (A) holding receptacle body (B) in housing



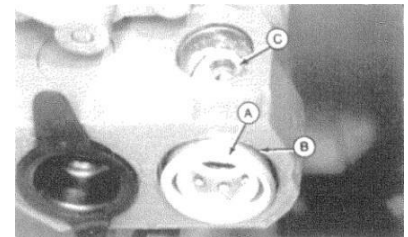
6. Push the receptacle body (B) out of housing toward the rear of the tractor. Discard receptacle body and bushing

7. Remove the O-rings, backup rings, or "V" seals (A) from the housing



8. Inspect interior of housing for damage or wear
9. Install new O-rings, backup rings or "V" seals provided in kit  
**IMPORTANT:** Lubricate "V" seals and install with sealing lips facing each other. Be careful not to scratch sealing lips  
**IMPORTANT:** Be careful not to pinch "V" seals

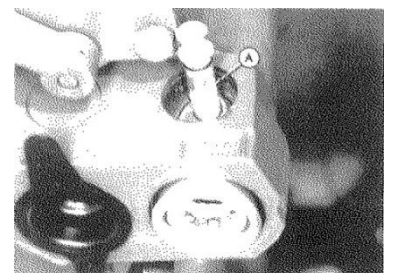
10. Lightly lubricate new coupler (A) and install into housing  
**NOTE:** Install coupler (A) with chamfered hole (C) upward



11. Lock coupler to housing using previously removed snap ring (B)

12. Lubricate shaft O-ring and O-ring in coupler

13. Insert shaft (A) in top of housing with ball contact arcs in line with coupler axis



**NOTE:** Push shaft until spring starts to compress. Be careful not to pinch O-ring or backup ring



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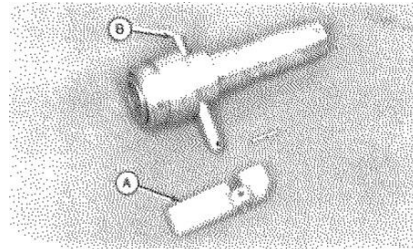
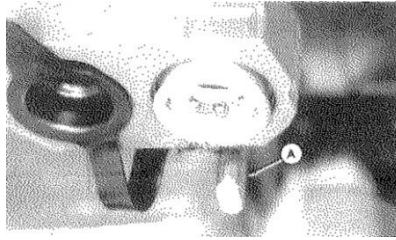
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14. Slip handle (A)  
over end of shaft  
and install spring  
pin

**NOTE:** For easy  
installation,

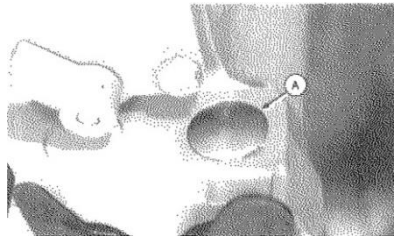
coupler should be pushed fully  
inward, and shaft turned to "open"  
position to reduce spring load

**IMPORTANT:** Install handle (A) in  
position show onto coupler  
assembly. It is necessary to depress  
top of shaft (B) to  
install the handle.  
The handle will  
normally contact  
the bottom of the  
coupler housing  
in this position



15. Install new expansion plug (A) in top  
of housing with a hammer. To avoid  
contact with shaft, **DO NOT** crush  
plug

16. Remove old  
dust plug and  
install new  
one



17. Install flow control lever in  
previously removed

18. Repeat above steps for remaining  
couplers